



ADHESIVES product guide



Industrial & Specialty Adhesives
since 1947

SCREEN PRINT ADHESIVES



MIST TYPE SPRAY ADHESIVE SW082

- Economy spray adhesive for textile screen-printing
 - Pressure-sensitive formula is repositionable without losing strength
 - Holds tack for a number of screen passes before an additional application is necessary, which allows for less downtime
 - Bonds easily to cloth, paper, cardboard, acetate, foil, plastic film, cork, foam rubber and leather • Ideal for T-shirts and similar materials
 - Covers quickly without staining • Will not transfer to fabric
 - Will not allow shifting of material during the screen-printing process
- For Screen Print Tacking:** Apply a light, even coat to pallet and allow to dry. Position fabric on coated area and proceed with screening process.

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FAST TACK 384 SW384

- Textile screen-printing spray adhesive formulated for flash-cure applications
- Pressure-sensitive formula • High-quality industrial grade
- Ideal for most fabrics • Excellent heat resistance
- Remains tacky - even when exposed repeatedly to the high temperatures required to cure plastisol inks
- Will not transfer to fabric
- Will not allow shifting of material during the screen-printing process

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FAST TACK 382 SW382

- Pressure sensitive, repositionable without losing strength
- Reduces downtime, high tack for many screen passes
- Will not shift during screen print process
- Covers quickly without staining
- Will not transfer to fabric
- Ideal for holding T-Shirts for screen printing
- Good for fabric, paper, acetate, foil, plastic, film, leather

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FAST TACK 584 SW584

- Textile screen printing spray adhesive for flash cure applications
- Pressure sensitive, repositionable
- Excellent heat resistance, remains tacky with multiple cycles
- Ideal for most fabrics
- Ideal for heat cured plastisol ink processes
- Will not transfer to fabrics
- Will not allow shifting during screen printing processes

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SCREEN PRINT MIST ADHESIVE SW582

- Pressure sensitive, repositionable without losing strength
- Reduces downtime, high tack for many screen passes
- Will not shift during screen print process
- Covers quickly without staining
- Will not transfer to fabric
- Ideal for holding T-Shirts for screen printing
- Good for fabric, paper, acetate, foil, plastic, film, leather

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SCREEN PRINT WEB ADHESIVE SW583

- Pressure sensitive, repositionable
- High strength for sweatshirts and heavier fabrics
- Reduces downtime with more passes
- Sprays evenly and easily for screen print tacking
- Will not transfer to fabrics
- Covers quickly without staining

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WEB TYPE SPRAY ADHESIVE SW083

- Economy web spray adhesive for textile screen-printing
- Pressure-sensitive formula is repositionable without losing strength
- Sprays easily and evenly for screen-print tacking
- Bonds easily to cloth, paper, cardboard, acetate, foil, plastic film, cork, foam rubber and leather
- Ideal for sweatshirt and heavy fabric types
- Covers quickly without staining Will not transfer to fabric
- Will not allow shifting of the material during the screen-printing process

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For Screen Print Tacking: Apply a light, even coat to pallet and allow to dry. Position fabric on coated area and proceed with screening process.



FAST TACK 55 FOAM & FABRIC ADHESIVE SW055

- Fortified with high solids, the snorkel tip provides uniform, soft glue lines that will not dimple
- Quick tack and a low soak-in feature means more adhesive on the surface resulting in stronger bonds
- Does not darken • Does not leave a residual odor
- Produces a super-strong bond
- Effectively bonds fabric to foam, metal or wood surfaces and to itself
- Bonds urethane and latex-type foams to themselves in butt-splicing, knife edging, laminating, boxing and edge turning operations, as well as to metal, rigid plastic and wood surfaces

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FAST TACK 383 SW383

- Pressure sensitive, repositionable
- High strength for sweatshirts and heavier fabrics
- Reduces downtime with more passes
- Sprays evenly and easily for screen print tacking
- Will not transfer to fabrics
- Covers quickly without staining

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FOAM AND FABRIC ADHESIVE 555 SW555

- Permanent and Temporary bonds
- Effectively bonds urethane and latex type foams and fabric
- High solids and snorkel tip provides soft glue lines that will not dimple
- Quick tack and low soak in for very strong bonds
- Does not darken or leave a residual odor
- Used in foam to foam knife edging, laminating, butt-splicing, boxing and edge turning operations
- Also good for metal, rigid plastic, and wood surfaces

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GENERAL PURPOSE ADHESIVES



FAST TACK 87 GENERAL PURPOSE MIST ADHESIVE SW087



- Temporary or Permanent bonds
- High coverage, minimal soak in, long tack
- Great for a lot of substrates and jobs
- Wood to acrylic, paper, cardboard, fabric, felt
- Metal to acrylic, paper, cardboard, fabric, felt
- Rubber to acrylic, nylon, fabric, felt
- Paper to cardboard, fabric, felt



FAST TACK 587 LOW VOC, GENERAL PURPOSE MIST ADHESIVE SW587



- Temporary or permanent bonds
- High coverage, low soak in, long tack
- Great for a lot of substrates and jobs
- Wood to acrylic, paper, cardboard, fabric, felt
- Metal to acrylic, paper, cardboard, fabric, felt
- Rubber to acrylic, nylon, fabric, felt
- Paper to cardboard, fabric, felt



66 SPRAYWAY ADHESIVE SW066



- Temporary or permanent bonds
- Repositionable, non-wrinkling, water resistant, mist adhesive
- Great for the art studio, graphic arts, and screen print
- For layouts, paste-ups, displays, and labeling
- Good for many substrates: Glass, metal, wood, paper



SPRAYWAY ADHESIVE 366 SW366



- Temporary or permanent bonds
- Repositionable, non-wrinkling, water resistant, mist adhesive
- Great for the art studio, graphic arts, and screen print
- For layouts, paste-ups, displays, and labeling
- Good for many substrates: Glass, metal, wood, paper



FAST TACK 85 GENERAL PURPOSE WEB ADHESIVE SW085



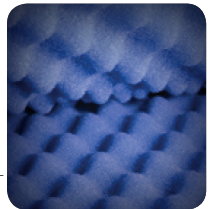
- Temporary and Permanent bonds
- Porous and smooth substrates
- Waterproof, flexible, non-staining
- Great for lots of jobs and substrates
- Plastics, foams, carpet, FRP, wood, fabric, leather
- Not recommended for vinyl



GENERAL PURPOSE WEB ADHESIVE SW585



- Temporary and Permanent bonds
- Contains no chlorinated solvents
- Clear, flexible, waterproof
- Good for many substrates: Wood, Plastic, Fabric
- Polyethylene sheeting, marine carpet, paper



FAST TACK 92 HI-TEMP HEAVY DUTY HEADLINER AND LAMINATE WEB ADHESIVE SW092



- Contact adhesive designed for bonding heavyweight headliners
- High immediate bond strength
- Stable with high temperatures
- Great for bonding laminate



FAST TACK 89 SPECIALTY MIST ADHESIVE SW089



- Temporary bonds only
- Pressure sensitive adhesive for lightweight, repositionable bonds
- Will not transfer to other surfaces
- Great for fabric, appliques, temporary signage



TERMS TO KNOW

CONTACT ADHESIVE - adhesive used for temporary or permanent bonding of substrates

MIST SPRAY - a fine particulate spray pattern

OPEN TIME - the time that the adhesive stays wet

PRESSURE SENSITIVE - the quality of an adhesive that remains permanently tacky and has no structural integrity

SOLIDS - the amount of adhesive left on the substrate after curing

TACK - the initial bond quality of the adhesive

WEB SPRAY - a lace-like spray pattern that does not penetrate substrates



FAST TACK 784 SUPER FLASH PALLET ADHESIVE SW784



- Water based
- All purpose silkscreen adhesive
- Great for the flash cure process
- Ideal for: Flash curing, screen printing and plastisol inks
- This is a truly unique product as it can be used to make temporary bonds for light weight and fleece garments
- It is also suited for the rapid heat cycles encountered in the flash cure process

CA & OTC COMPLIANT Products displaying the CA & OTC COMPLIANT symbol are available for sale in all states.

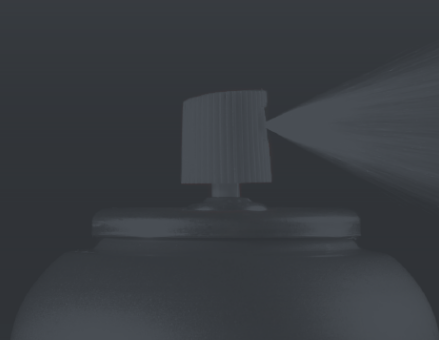
OTC COMPLIANT Products displaying the OTC COMPLIANT symbol are available for sale in OTC states.

GP GENERAL PURPOSE **SP** SCREEN PRINTING **F&F** FOAM & FABRIC

WHICH ADHESIVE IS RIGHT FOR MY APPLICATION?

GENERAL PURPOSE ADHESIVES								
	87	587	66	366	85	585	92	89
Common Uses	General Purpose	General Purpose	Graphic Arts Labels Displays	Graphic Arts Labels Displays	Plastic, Foam Wood, felt, Leather	Plastic, Foam Wood, felt, Leather	Headliner Laminate	Signage Fabric Appliques
Type of Bond	Temporary or Permanent	Temporary or Permanent	Temporary or Permanent	Temporary or Permanent	Temporary or Permanent	Temporary or Permanent	Contact	Repositionable
Color	Tan	Water White	Tan Semi-Transparent	Tan Semi-Transparent	Translucent	Translucent	Amber	Tan
Spray Pattern	Conical or Fan Mist	Conical or Fan Mist	Mist	Mist	Web	Web	Web	Mist
Net Weight	13	13	11	11	12	12	13	13

SCREEN PRINTING & UPHOLSTERY ADHESIVES										
	82	382	582	384	584	83	383	583	55	555
Common Uses	Screen Print Light Fabrics	Screen Print Light Fabrics	Screen Print Light Fabrics	Screen Print High temperature	Screen Print High temperature	Screen Print for Heavy Fabrics	Screen Print for Heavy Fabrics	Screen Print for Heavy Fabrics	Foam & Fabric	Foam & Fabric
Type of Bond	Temporary	Temporary	Temporary	Temporary	Temporary	Temporary	Temporary	Temporary	Temporary & Pemanent	Temporary & Pemanent
Color	Tan	Translucent	Translucent	Tan	Translucent	Clear	Light Yellow	Clear	Tan	Translucent
Spray Pattern	Mist	Mist	Mist	Mist	Mist	Web	Web	Mist	Web	Web
Net Weight	13	13	13	14	14	13	13	13	13	13



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